

CELL :-A247	CELL NAME:- CBS Assy.	MACHINE / STAGE :- A247 Assembly Line	OPERATION :- Cable Assembly Stage
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KAIZEN THEME : To defect probability of K24 cable assemble in KWP Assembly cell.

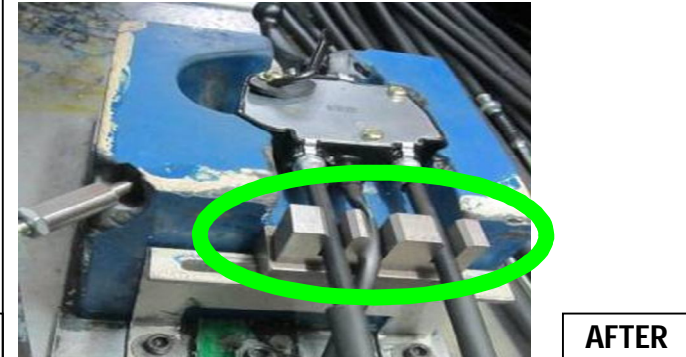
IDEA :- Poka Yoke

WIDELY/DEEPLY:-

COUNTERMEASURE:- Provided Poka-Yoke Block at Cable Assembly Stage to arrest K24 Cable

PROBLEM / PRESENT STATUS :- To defect probability of K24 cable assemble in KWP Assembly cell.

BENCHMARK	0 No.
TARGET	0 No.
KAIZEN START	22.08.2014
KAIZEN FINISH	8.09.2014



TEAM MEMBERS :-
Sharad Kumar

BENEFITS :-

1. Prevent Potential Customer Complaint.

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
Why1: Probability of K24 Cable Assemble in KWP Assembly cell.
Why2: K24 Cable in mix up in regular KWP Cable.
Why3: K24 Cable dispatch in mix up condition from Supplier end.
Why4: Poka

RESULT :-

Probability of Wrong Model Cable Assy.	No Probability of Wrong Model Cable Assy.
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WHAT TO DO:
1. Provided the poka yoka fixture

HOW TO DO: Added in the Poka Yoke Check Sheet

FREQUENCY : Daily

ROOT CAUSE :- Poka

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
INR 1500/-	-----	INR 1500/-

REGISTRATION NO. & DATE : 207 & 08.09.14
REGISTERED BY :- Guru
MANAGER'S SIGN :- Narayanan

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1.	2 nd , 30/09/14		Narayanan	Inprocess

